

# YLS-ECO SERIES

## Highest-Efficiency High-Power Fiber Lasers

IPG ECO SERIES  
FIBER LASERS ARE UP TO

2X

MORE ENERGY EFFICIENT  
THAN OTHER FIBER LASERS



NEW



### FEATURES

- ▶ 20 - 30 kW Continuous Wave Laser Power
- ▶ **50% Energy Efficient**
- ▶ Low Operating Cost
- ▶ Maintenance-free Operation
- ▶ Record Reliability & Stability
- ▶ Compact & Rugged Design



### APPLICATIONS

- ▶ 2D/3D Thin & Thick Cutting
- ▶ Processing Copper, Brass & Aluminum
- ▶ Stainless & Mild Steel Cutting
- ▶ Welding
- ▶ Drilling
- ▶ Cladding
- ▶ Brazing
- ▶ Heat Treating

YLS-ECO high-power fiber lasers offer the **highest energy efficiencies** with unmatched reliability. Less input power required **dramatically reduces energy costs** without sacrificing output power.

YLS-ECO high-power fiber lasers offer **industry record energy efficiencies over 50%** paired with unmatched reliability and long-term power stability.


YLS-ECO high-power lasers are up to **2X more energy efficient** than the competition. Lower energy consumption **dramatically reduces operating costs** and chiller demands, making return on investment faster. YLS-ECO Series unparalleled reliability is perfectly suited for applications that cannot tolerate any downtime or service intervention. YLS-ECO excellent long term power stability ensures year after year consistent processing quality in all high power applications including cutting, welding, brazing, cladding and surface treatment.

# YLS-ECO SERIES

## Highest-Efficiency High-Power Fiber Lasers

Optical Characteristics	
Wavelength, nm	1074 ±6
Mode of Operation	Continuous Wave/Modulated
Modulation Frequency, kHz	0-5
Max. Average Power, kW	20, 30
Power Tunability, %	10-100
Power Stability, %	±2
Output Fiber Core Diameter, μm	100, 150, 200
Beam Parameter Product, mm × mrad	3.9, 5.5, 6.5

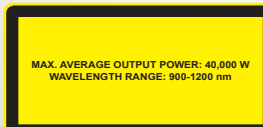
General Characteristics	20 kW	30 kW
Cabinet Dimensions (W × D × H), mm	1007 x 806 x 805	1007 x 808 x 1380
Weight, kg	600	750
Supply Voltage, VAC	400-480 3-phase, 50/60 Hz	
<b>Energy Efficiency, %</b>	<b>50</b>	

	 <b>IPG</b>	<b>Other Fiber Laser</b>	<b>IPG 30 kW ECO Energy Savings</b>
Power Consumption	40 kW	60 kW	<b>*Annual Energy Savings \$18,590</b>
Energy Efficiency	<b>50%</b>	<b>33%</b>	<b>3 Year Energy Savings \$37,180</b>
Cooling Capacity	20 kW	41 kW	<b>5 year Energy Savings \$55,770</b>
Laser Energy Cost	22,560 USD	34,180 USD	
Chiller Energy Cost	6,770 USD	13,740 USD	
Total Energy Cost	<b>29,330 USD</b>	<b>47,920 USD</b>	

\*Savings example based on energy cost \$0.16/kWh, 75% duty cycle and 16 hour/day operation. Customer savings varies by actual energy cost, duty cycle and hours of operation. Other fibers lasers are typically 25 - 35% energy efficient.



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